

The 384 Series are 3-Way, universal, solenoid operated pinch valves designed to control the flow of corrosive or high purity fluids in medical equipment, analytical instruments, and industrial applications. Pinch valves control fluid flow by locating soft tubing in a mechanism that “pinches” the tubing to block flow and releases to allow flow.

- Large open gap for high flow and handling of particulate media.
- Zero dead volume prevents cross-contamination.
- Electrical connections can be kept separate from fluid area via built-in panel mount bracket.
- Built-in manual operator for easy tubing change out and testing.
- Removable/Rotatable coil for easy service and installation.



## Construction

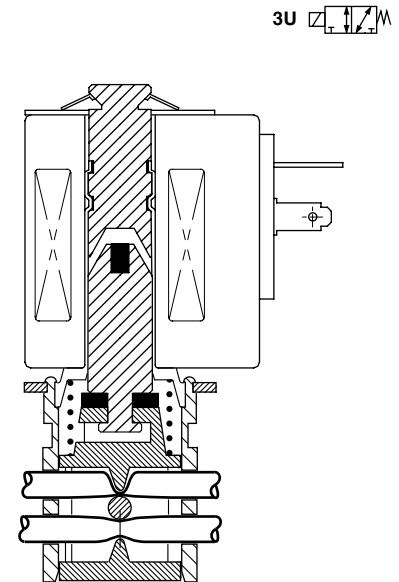
Valve Wetted Parts	
<b>Recommended Tubing</b>	VQM, max. hardness 50 Shore A (Tubing sold separately. See Pinch Valve Tube Section.)

## Electrical

<b>Standard Voltages</b>	12 VDC, 24 VDC
<b>Power Consumption</b>	4, 9, 13 Watts
<b>Duty Cycle Rating</b>	Continuous (except where noted otherwise)
<b>Coil Insulation</b>	311°F (155°C)
<b>Electrical Connection</b>	DIN SPADE TERMINALS
<b>DIN Connectors (not included with valve. see DIN ELECTRICAL CONNECTORS)</b>	
<b>-4 Watt Coil</b>	Size 9.4 mm, DIN 43650 Form C
<b>-9 Watt Coil</b>	Size 18 mm, ISO 4400/EN 175301-803 Form A
<b>-13 Watt Coil</b>	Size 18 mm, ISO 4400/EN 175301-803 Form A

## Valve

<b>Response Time</b>	~20 ms
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## Temperature Range:

Ambient & Media:  
14°F to 140°F (-10°C to 60°C)

## Approvals:

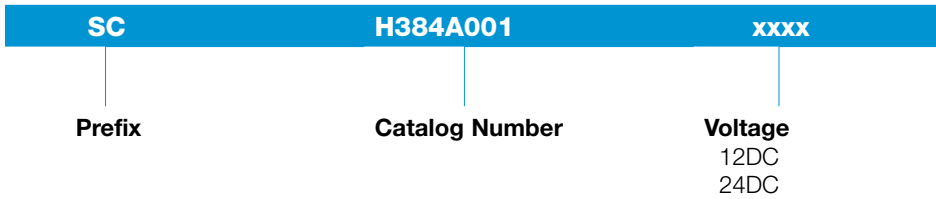
Meets applicable CE directives.

### Specifications

Tubing ID (inches)	Tubing OD (inches)	Operating Pressure (psi)		Prefix	Catalog Number	Const. Ref.	Power (Watts)	Weight (oz)
		Min.	Max					
3/2U - Universal Operation								
0.030	0.065	0	12	SC	H384A004xxxx	1	4	2.1
0.040	0.085	0	12	SC	H384A001xxxx	1	4	2.1
0.062	0.125	0	12	SC	H384A002xxxx <sup>(1)</sup>	1	8	2.1
0.078	0.125	0	12	SC	H384A003xxxx <sup>(1)</sup>	1	6	2.1
0.132	0.183	0	12	SC	H384A005xxxx	2	9	10.6
0.187	0.313	0	12	SC	H384B006xxxx	3	13	15.9
0.250	0.375	0	12	SC	H384B007xxxx	3	13	15.9

(1) Intermittent duty coil. See graph of minimum off time vs. on time to determine applicable duty cycle.

### Catalog Number Description and Options



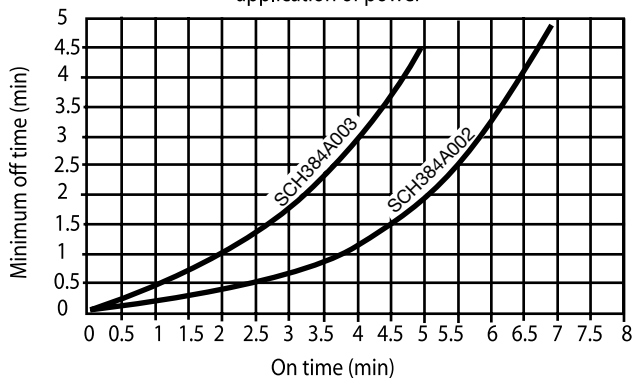
#### Examples

SCH384A00412DC = 0.030" x 0.065" tubing, 12VDC, constant duty

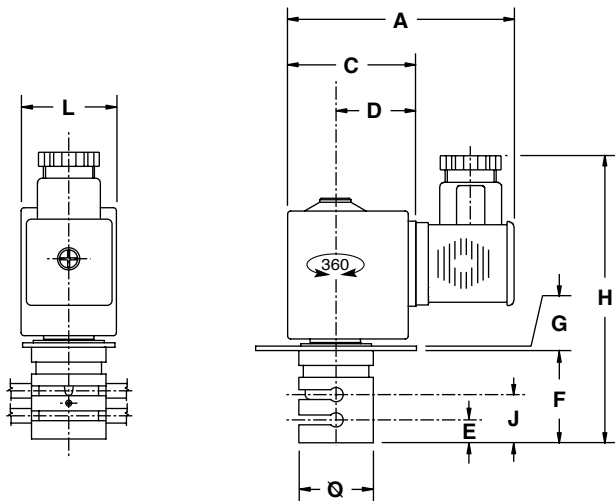
SCH384A00224DC = 0.062" x 0.125" tubing, 24VDC with 7 minute max on-time and 5 minute min off-time

Minimum Off Time vs. On Time  
(SCH384A002 & SCH384A003 ONLY)

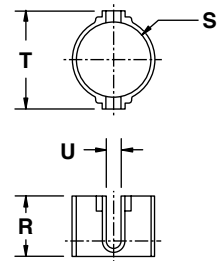
Minimum waiting time between each application of power



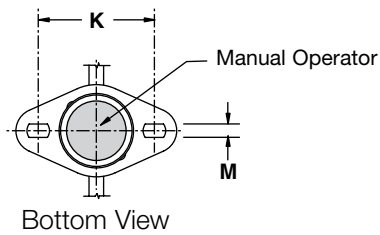
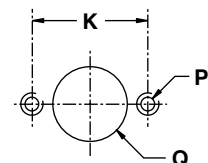
Dimensions: Inches (mm)



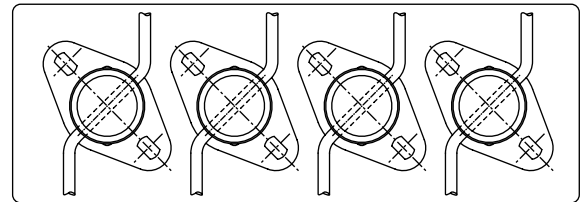
Tube Guiding Device



Arrangement for Wall-Fitting



Example of Banked Assembly



Const. Ref	Catalog Number	Ø	A	C	D	E	F	G	H	J	K	L	M	P	Q	R	S	T	U
01	SCH384A001/002 /003/004	0.63 (16)	1.95 (49.5)	0.92 (23.5)	0.59 (15)	0.24 (6)	0.79 (20)	0.04 (1)	2.60 (66)	0.43 (11)	0.94 (24)	0.67 (17)	0.13 (3.3)	M3	0.65 (16.5)	0.42 (10.7)	0.63 (16)	0.94 (24)	0.09 (2.2)
02	SCH384A005	0.98 (25)	3.07 (78)	1.69 (43)	1.06 (27)	0.41 (10.5)	1.26 (32)	0.06 (1.5)	3.90 (99)	0.69 (17.5)	1.53 (39)	1.26 (32)	0.18 (4.5)	M4	1.00 (25.5)	0.55 (14)	0.98 (25)	1.30 (33)	0.12 (3.2)
03	SCH384B006/B007	1.18 (30)	3.31 (84)	1.93 (49)	1.10 (28)	0.51 (13)	1.71 (43.5)	0.06 (1.5)	3.90 (99)	0.96 (24.5)	1.79 (45.5)	1.65 (42)	0.18 (4.5)	M4	1.20 (30.5)	0.94 (24)	1.18 (30)	1.53 (39)	0.24 (6)